

HDPE FITTING HDPE FITTING

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More Than You Need

With more than 20-years industrial know-how and experience, Songjiang focus on joint technology for pipe system.

Songjiang have been licensed for producing gas, portable water and sewage system fittings and are subject to a rigorous quality management program.

Songjiang offer a complete range of fittings and fusion equipments that ensure each joint is smart, superior, reliable and safe.

Beyond being a fitting and fusion equipment manufacturer, we are dedicated to be a specialist in joint solution.

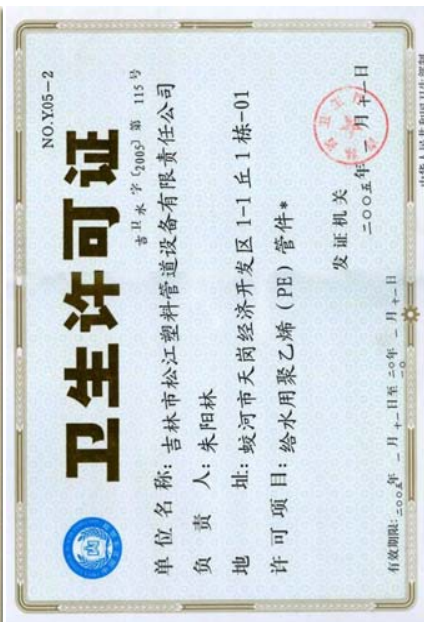
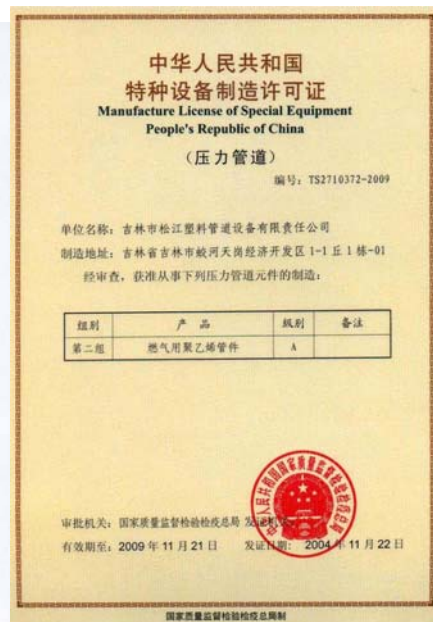
This allows us to come up with fast, smart, safe and economic solutions for all requirements in this area.

Certification

Songjiang gained Certification of it's own Quality and Environmental Management System in Conformity to the ISO9001:2000 standard.

Songjiang gained license of Manufacturer of Special Equipment for gas fitting production.

Songjiang gained sanitary license for water fitting production.



Production

Raw Material

Songjiang fittings are produced with material classified in PE80 and PE100 produced by Solvay, world plastic material leader in the production.

The main features of Songjiang fittings produced in both PE80 and PE100 are:

Impact resistance,

Ultraviolet ray stabilized ,

High flexibility ,

Chemical resistance,

Abrasion resistance,

Resistance against micro-organisms,

Completely non-toxic for the use in water system,

Temperature utilization from - 40° C to + 40° C,

Radiation stability

Quality Control

Songjiang fittings are constantly exposed to accurate quality control systems, followed is the quality control plan:

A: Raw Material Control

Melt flow rate

Test of induction time to the oxidation

B: Dimensional Control

C: Verification of fluidity index

D: Verification of the mechanical characteristic (Dumbbell Test, Peel Decohesion Test, Crashing Decohesion Test)

Songjiang's lab examines the products according to the plan regulated by ISO standard.

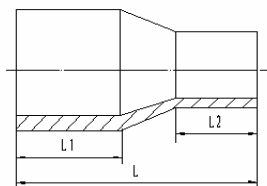


SPIGOT REDUCER

PE100/80 SDR11

EN 12201-3: 2002 EN 1555-3:2002

ISO 8085-2:2001 ISO 4427-3:2007



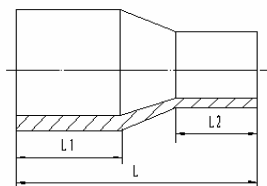
Dn(mm)	L1(mm)	L2(mm)	L(mm)	Pcs/box	SDR
25×20	35	32	75	300	11
32×25	40	38	88	250	11
40×32	45	40	90	150	11
50×40	50	38	105	100	11
63×32	60	42	132	60	11
63×40	60	45	128	60	11
63×50	50	52	115	72	11
90×63	68	47	145	50	11
90×75	68	61	144	50	11
110×63	75	48	170	36	11
110×90	75	66	163	24	11

SPIGOT REDUCER

PE100/80 SDR11

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ISO 8085-2:2001 ISO 4427-3:2007

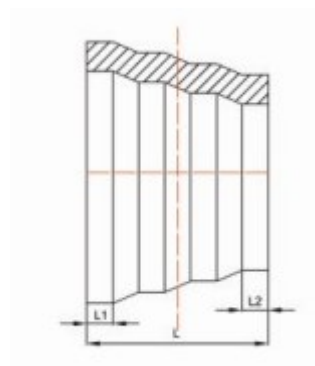
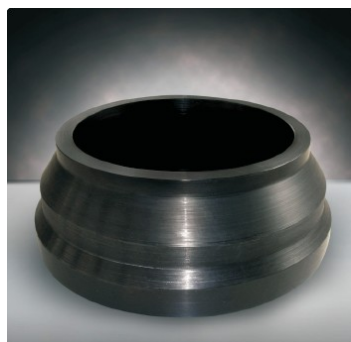


Dn(mm)	L1(mm)	L2(mm)	L(mm)	Pcs/box	SDR
160×63	97	62	210	10	11/17
160×90	102	75	212	10	11/17
160×110	100	82	210	10	11/17
200×110	210	120	286	6	11/17
200×160	90	82	215	6	11/17
225×160	130	95	295	6	11/17
250×160	130	110	290	2	11/17
250×200	135	120	295	6	11/17
315×200	155	110	325	4	17
315×250	155	122	322	4	17
400×250	52	122	256	3	17
400×315	62	145	260	3	17

SPIGOT REDUCER
PE100/80 SDR11/17

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ISO 8085-2:2001 ISO 4427-3:2007



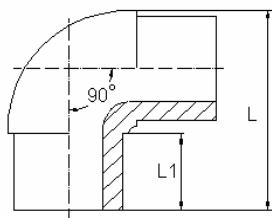
Dn(mm)	L1(mm)	L2(mm)	L(mm)	Pcs/box	SDR
450×400	35	35	105	1	17
500×400	35	35	175	1	17
500×450	35	35	105	1	17
560×400	35	35	245	1	17
560×450	35	35	175	1	17
560×500	35	35	105	1	17
630×400	35	35	315	1	17
630×450	35	35	245	1	17
630×500	35	35	175	1	17
630×560	35	35	105	1	17
710×630	50	50	135	1	17
800×630	50	50	220	1	17
800×710	50	50	135	1	17
900×800	50	50	135	1	17
1000×800	50	50	220	1	17
1000×900	50	50	135	1	17

SPIGOT ELBOW 90°

PE100/80 SDR11/17

EN 12201-3: 2002 EN 1555-3:2002

ISO 8085-2:2001 ISO 4427-3:2007



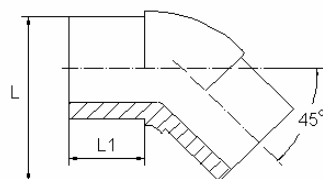
Dn(mm)	L(mm)	L1(mm)	Pcs/box	SDR
40	110	50	120	11/17
50	135	55	48	11/17
63	140	64	56	11/17
75	170	70	33	11/17
90	175	70	25	11/17
110	204	80	16	11/17
125	220	82	9	11/17
160	270	98	4	11/17
200	310	93	2	11/17
225	360	117	3	11/17
250	390	109	2	11/17
315	487	149	1	17
400	588	179	1	17
450	631	90	1	17
500	681	90	1	17
630	828	90	1	17

SPIGOT ELBOW 45°

PE100/80 SDR11/17

EN 12201-3: 2002 EN 1555-3:2002

ISO 8085-2:2001 ISO 4427-3:2007

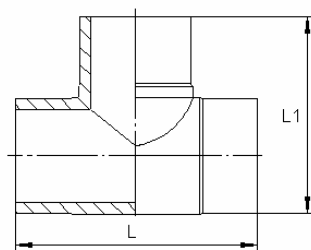


Dn(mm)	L (mm)	L1(mm)	Pcs/box	SDR
40	90	48	120	11/17
50	100	53	48	11/17
63	120	60	120	11/17
75	136	70	32	11/17
90	160	76	48	11/17
110	175	80	30	11/17
160	230	98	5	11/17
200	285	103	3	11/17
225	315	121	4	11/17
250	310	109	4	11/17
315	420	146	1	17
400	470	95	1	17

SPIGOT EQUAL TEE
PE100/80 SDR11/17

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ISO 8085-2:2001 ISO 4427-3:2007



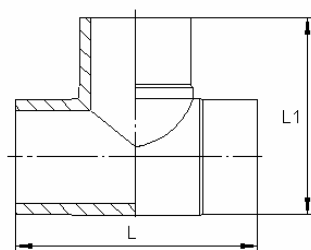
Dn(mm)	L1(mm)	L(mm)	Pcs/box	SDR
50×40×50	112	183	60	11
63×32×63	124	183	40	11/17
63×40×63	124	183	40	11/17
75×40×75	140	219	25	11/17
75×50×75	142	220	25	11/17
75×63×75	142	220	20	11/17
90×40×90	160	230	16	11/17
90×50×90	160	230	16	11/17
90×63×90	160	230	16	11/17
90×75×90	175	262	16	11/17
110×40×110	188	248	12	11/17
110×50×110	188	248	12	11/17
110×63×110	188	248	12	11/17
110×90×110	201	295	12	11/17

SPIGOT REDUCING TEE

PE100/80 SDR11/17

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ISO 8085-2:2001 ISO 4427-3:2007



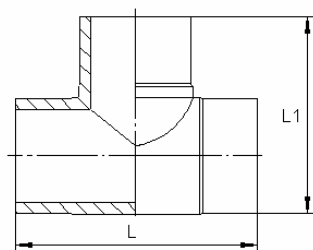
Dn(mm)	L(mm)	L1(mm)	Pcs/box	SDR
50×40×50	112	183	60	11
63×32×63	124	183	40	11/17
63×40×63	124	183	40	11/17
75×40×75	140	219	25	11/17
75×50×75	142	220	25	11/17
75×63×75	142	220	20	11/17
90×40×90	160	230	16	11/17
90×50×90	160	230	16	11/17
90×63×90	160	230	16	11/17
90×75×90	175	262	16	11/17
110×40×110	188	248	12	11/17
110×50×110	188	248	12	11/17
110×63×110	188	248	12	11/17
110×90×110	201	295	12	11/17

SPIGOT REDUCING TEE

PE100/80 SDR17

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ISO 8085-2:2001 ISO 4427-3:2007



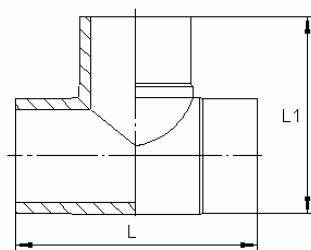
Dn(mm)	L1(mm)	L(mm)	Pcs/box	SDR
450×250×450	600	736	1	17
450×315×450	600	736	1	17
500×315×500	650	786	1	17
500×400×500	650	786	1	17
630×450×630	780	916	1	17
630×500×630	780	916	1	17

SPIGOT REDUCING TEE

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ISO 8085-2:2001 ISO 4427-3:2007

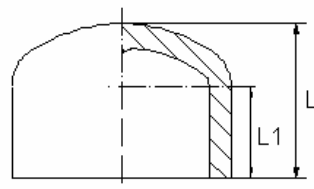
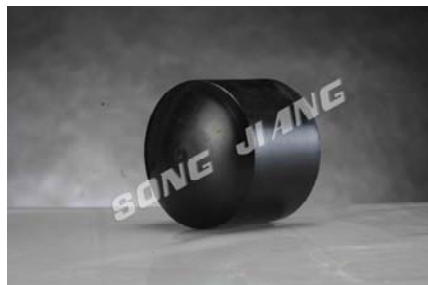


Dn(mm)	L1(mm)	L(mm)	Pcs/box	SDR
225×160×225	342	440	4	11/17
250×110×250	345	360	4	11/17
250×160×250	370	410	3	11/17
315×250×315	431	576	1	17
400×200×400	565	590	1	17
400×250×400	557	590	3	17
400×315×400	556	590	3	17
450×250×450	600	736	1	17
450×315×450	600	736	1	17
500×315×500	650	786	1	17
500×400×500	650	786	1	17
630×450×630	780	916	1	17
630×500×630	780	916	1	17

SPIGOT CAP
PE100/80 SDR11

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Dn(mm)	L(mm)	L1(mm)	Pcs/box	SDR
20	33	19	250	11
32	43	39	200	11/17
40	54	45	160	11/17
50	63	55	120	11/17
63	66	55	100	11/17
90	92	69	180	11/17
110	96	75	100	11/17
160	124	97	50	11/17
200	132	97	24	11/17
250	132	95	14	11/17
315	145	95	1	17
355	145	95	1	17
400	238	168	1	17



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